

## **EXHIBIT 3**

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	Exp 1	Exp 2	Exp 3	Exp 4	Exp 5	Exp 6	Exp 7	Exp 8
Dissolution temperature in ethanol (°C)	20	30	25	25	25	25	25	25
Water added before heating (ml)	3.3	3.3	1.8	4.8	3.3	3.3	3.3	3.3
Added water between 35-50 °C (ml)	11	11	11	11	11	11	11	11
First time interval (hr)	5	5	5	5	3	8	5	5
Temperature at end of first time interval (°C)	50	50	50	50	50	50	40	60
Crystallization temperature	37	37	37	37	37	37	37	37
Concentration of water at the first stage (% by weight)	<50	<50	<50	<50	<50	<50	<50	<50
Second time interval	1	4	1	4	1	4	1	4
Third time interval	1	4	1	4	1	4	1	4
Final temperature (°C)	20	20	20	20	20	20	20	20
additional water was added during the second time interval to a total volume of added water of 63 ml								